

Date: Tuesday, 8/21/2007 3:44:03 PM
 User: Kim Johnston

Process Sheet

SPLIT-2

Customer : CU-DAR001 Dart Helicopters Services
 Job Number : 34197
 Estimate Number : 10071
 P.O. Number : N/A
 This Issue : 8/21/2007 S.O. No. : N/A
 Prsht Rev. : NC
 First Issue : N/A Type : PURCHASED PARTS
 Previous Run : 33546
 Written By :
 Checked & Approved By :
 Comment : Est: A 01.06.28 New Issue SM

Drawing Name : LOCKNUT
 Part Number : D30153
 Drawing Number : D3015 REV. B
 Project Number : N/A
 Drawing Revision : B
 Material : N/A
 Due Date : 8/28/2007
 Qty: 300 Um: Each

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description :

1.0

PG

PURCHASING



Comment: PURCHASING

Issue P/O: 4436

C207/08/22

Description: SS locknut with nylon insert

Possible Supplier: Acklands P/N: PFS LNNC516S1

Material release note required

(300)

2.0

PFS LNNC516S1

Lock Nut



Comment: Qty.: 1.0000 Each(s)/Unit Total: 300.0000 Each(s)
 LOCKNUT

3.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Receive & Inspect for Transit Damage

Ensure Material Release Note is attached

C207/08/24 (100)

4.0

QC6

DIMENSIONAL CHECK



Comment: DIMENSIONAL CHECK

C207/08/30 (100)

5.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 5759

C207/08/31 (100)

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: LOCKNUT

Job Number: 34197

Part Number: D30153

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

QC21

FINAL INSPECTION/W/O RELEASE



(100)

Comment: FINAL INSPECTION/W/O RELEASE

H 07/08/31

Job Completion



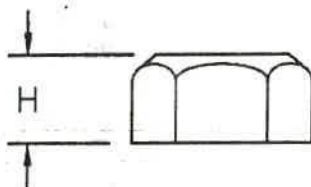
u 07-08.31

DART

DESIGN 	DRAWN BY 	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED 	APPROVED 	DRAWING NO. D3015	REV. B SHEET 1 OF 1
DATE 03.07.15		TITLE LOCKNUT	SCALE NTS
A	01.05.03	NEW ISSUE	
B	03.07.15	ADD D3015-7	

SPECIFICATION CONTROL DRAWING

DESCRIPTION: SS LOCKNUT WITH NYLON INSERT.
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED.
ALL DIMENSIONS ARE IN INCHES.



PART NO	SIZE	HEIGHT H	POSSIBLE SUPPLIER
D3015-1	1/4-20 UNC	0.31	ACKLANDS, P/N PFS LNNC14S1
D3015-3	5/16-18 UNC	0.34	ACKLANDS, P/N PFS LNNC516S1
D3015-5	7/16-14 UNC	0.46	ACKLANDS, P/N PFS LNNC716S1
D3015-7	M5	0.19	ACKLANDS, P/N PFS LNNM5S1

SHOP COPY
RETURN TO
ENGINEERING

UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO 34197

RELEASED
03.07.18

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GRAINGER**ACKLANDS - GRAINGER INC.
765 CAMERON ST.
HAWKESBURY ON K6A 2B7
(613) 632-2739E
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OACKLANDS - GRAINGER INC.
PO BOX 2970

WINNIPEG MB R3C 4B5

DART AEROSPACE LTD
1270 ABERDEEN ST
HAWKESBURY ON
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**PACKING SLIP ONLY
INVOICE TO FOLLOW**PACKING SLIP#
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ODART AEROSPACE LTD
1270 ABERDEEN ST
HAWKESBURY ON
K6A 1K7

1. DU CLIENT CUST. NO. 12 DE REFERENCE DU CLIENT CUST. REF. NO.

1726280

4436

NO. DE LICENSE PROVINCIALE P.S.T. LIC. NO.

6122 5207

NO. DU CONTRAT
CONTRACT NO.EXP. DIRECTE
DIR. SHIP

N

DATE DE LA COMMANDE
ORDER DATE

08/23/2007

DATE DE LA FACTURE
INVOICE DATE

08/24/2007

NO. DE VERSEMENTS NO. OF PMTS.	M.E.P. M.B.P.	DATE DU PREMIER VERSEMENT FIRST PAYMENT DATE	APP. DE CREDIT CREDIT AUTH.	S'APPLIQUE AU NO. DE FACTURE APPLY TO INVOICE NO.	RC/ B.O./SUB.	COPIES	T.P.S./G.S.T.		
0	0	00/00/0000 08:50							
NO. DE PIÈCE ITEM NO.	PRIX DE LISTE SUGG. LIST	QUANTITE COMMANDEE QUANTITY ORDERED	QUANTITE EXPEDIEE QUANTITY SHIPPED	CODE DE COMMANDE SHIP B.O. CODE	UNITS DE MESURE DE COMMANDE ORDER UNIT OF MEASURE	PRIX PRICE PAR PER	ESC DIS	PRIX EXTENSIONNE EXTENDED PRICE	T P S T
PFS JNNC516S1		100	100	EA					YYY
NUT LOCK NYLON HEX NC 5/16 18.8 SS									
ORIGINAL B.O. QTY: 100, STILL TO COME: 0									
FILL: BACKORDER FROM INVOICE# 0375333, DATED 08/23/2007									

CP 08/08/24

GST# 88970-1272

SOUS TOTAL / SUB TOTAL

EDITEUR SHIP VIA JSTOMER PICK UP	END PROVED SHIP NO.	EXPOSITION COM SHIP COMPLET	PORT PAYE PPD FREIGHT	DATE DE LIVRAISON REQUISE REQUESTED DELIVERY	CONNAISSANCE BILL OF LADING	CODE DE COMMANDE DEF. B.O. CODE S - B.O. COMMANDE DEF. C - ANNULÉE CANCELS D - EXP DIRECTE DIR. SHIP	9275	T.P.S./T.V.H. G.S.T./H.S.T. TAUX PROV PROV TAX
RECU PAR RECEIVED BY								
MONTANT TOTAL TOTAL AMOUNT								

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